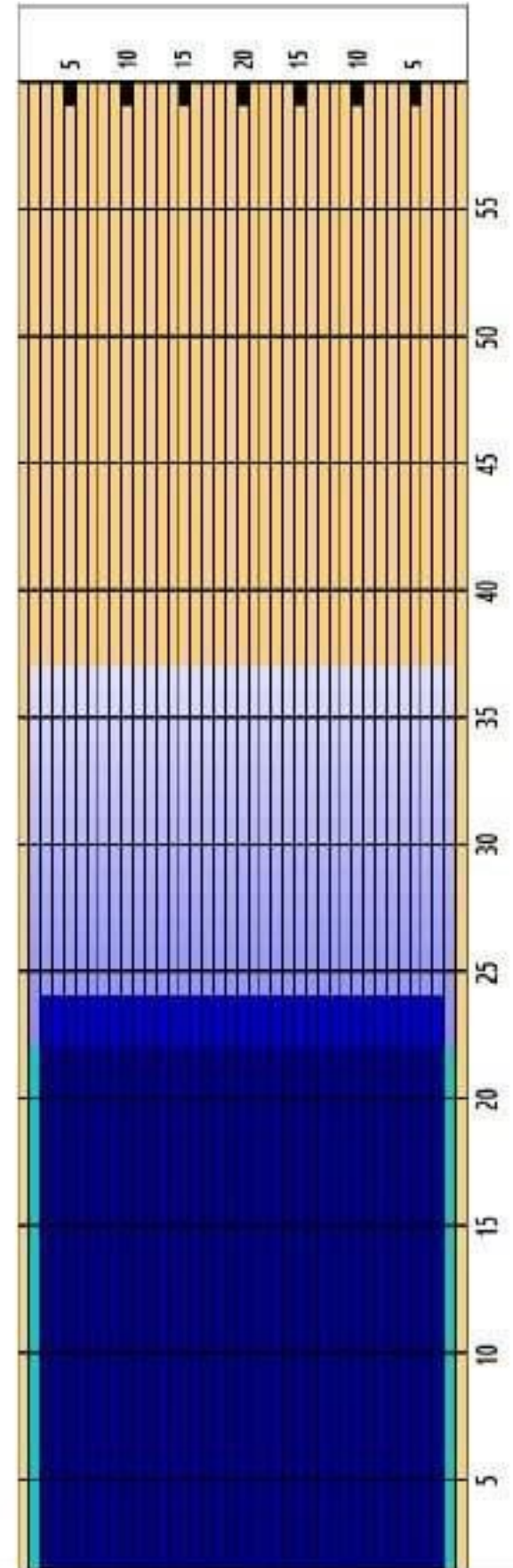


Oil Pattern Distance	37	Reverse Brush Drop	30	Oil Per Board	55 ul
Forward Oil Total	20.35 mL	Reverse Oil Total	9.625 mL	Volume Oil Total	29.975 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	0105
2	2L	2R	4	18	3	A	148	5.1	15.3	10.2	8140
3	2L	2R	3	18	3	A	111	15.3	22.9	7.6	6105
4	2L	2R	0	18	3	A	0	22.9	37.0	14.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	37.0	24.0	-13.0	0
2	3L	3R	3	26	3	B	105	24.0	13.0	-11.0	5775
3	3L	3R	2	22	3	B	70	13.0	6.8	-6.2	3850
4	2L	2R	0	18	3	B	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:16L-16R	8L-12L:16L-16R	13L-17L:16L-16R	18L-18R:17R-13R	16L-16R:12R-6R	16L-16R:7R-3R
Description	Outside/Middle	Middle/Middle	Inside/Middle	Middle: Inside	Middle/Middle	Middle/Outside
Track Zone Ratio	1	1	1	1	1	1

